

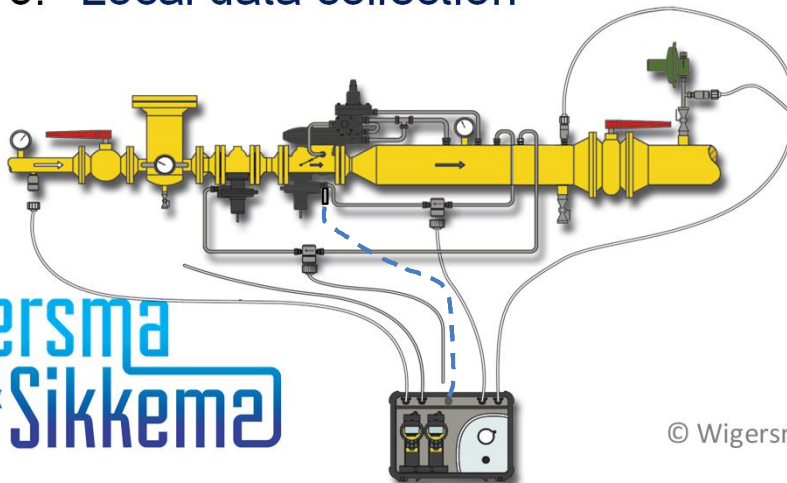
# PLEXOR compared to SCADA

## PLEXOR

With the **PLEXOR** inspection system the main components of gas pressure regulation stations can be individually tested on function, performance and reliability

Main features:

1. Functional- and safety inspection
2. Periodical inspection
3. Local data collection

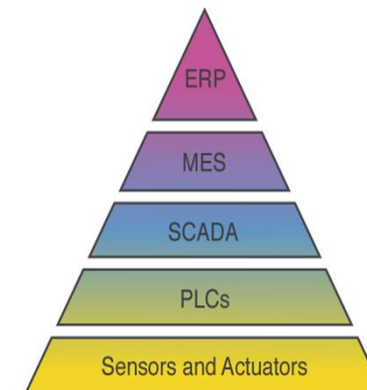


## SCADA

**Supervisory Control and Data Acquisition (SCADA)**: control system architecture for collecting, transmitting, processing and visualizing of real time measurement- & control signals in industrial processes

Main features:

1. Process control
2. Continuous 24/7 monitoring
3. Bi-directional data transmission



# Scada

- 💧 Continuous monitoring using a **SCADA** system can provide the following information about a pressure regulating station:
  - “ Network pressure at inlet and outlet
  - “ Various temperature readings
  - “ Signalization of the activation of an SSV (Slam Shut Valve)
  - “ Opening of the door of a pressure regulating station
  - “ Etc.
- 💧 The gas pressure regulating station continues to operate normally while being monitored.

# PLEXOR

During a functional inspection with **PLEXOR** the following data is gathered:

- “ Regulated pressure of the regulator over the vent valve
- “ Closing pressure of the regulator
- “ Internal leakage of the regulator
- “ Tightness of the membrane of the SSV
- “ Maximum tripping pressure of the SSV
- “ Internal tightness of the SSV
- “ Activation pressure of the SRV (Safety Relief Valve)
- “ Closing pressure of the SRV
- “ Internal leakage of the SRV

Analysis of this data clearly shows how a gas control line performs under various conditions, and if it is safe.

This data can not be obtained by a **SCADA** system.

# PLEXOR

- PLEXOR is used for **safety-** and **functional inspection** of the various components of a gas control line, like pressure regulators, slam shut valves (SSV) and safety relief valves (SRV).
- Each component is tested individually and in isolation.
- It is possible to determine for each component if maintenance is required.



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# PLEXOR compared to SCADA

- 🔥 PLEXOR is used for **periodical safety- and functional inspection**, and not for **continuous monitoring**. The interval between inspections varies and depends on company policy and operating pressure.
- 🔥 During a functional inspection PLEXOR is **temporarily** connected to the gas control line via hoses and system couplings. During the **functional inspection** the gas flow through the gas pressure regulating station has to be interrupted in order to perform certain tests.
- 🔥 **SCADA** usually runs **24/7** and is not a specific technology but a type of application. Operational data is **continuously** gathered to control and optimise a system or a process.

# Conclusion

- 🔹 The **PLEXOR** inspection system and **Scada** are two completely different systems.
- 🔹 Both can provide very valuable information about the gas pressure regulating station.
- 🔹 **Scada** can monitor the station and determine if certain events take place.
- 🔹 Performing a functional inspection with the **PLEXOR** inspection system can provide information about the correct functioning of the individual components.